

AS purposes; however, such blowing agents are preferred for use in the present invention for the characteristic described above.

Please replace the last paragraph on page 56 with the replacement paragraph as follows:

A<sup>6</sup> Table 1 below provides a description of several embodiments of the polymeric core material 16 of the present invention, including a list of each component and its respective amount.

Please change the title of Table 2 on page 57 to Table 1.

Please replace the last paragraph on page 58 with the replacement paragraph as follows:

A<sup>7</sup> Some of the advantages associated with selecting a polyisocyanurate, a blowing agent, and a catalyst as described above for the polymeric core material 16 include an improved modulus stiffness, a higher glass transition temperature, and a significantly reduced cycle time. As shown in FIG. 22, the polyisocyanurate foam rapidly expands upon injection due to the vacuum drawn within the cavity 148. The evacuated

**In the Claims:**

Please cancel claims 58-61 without prejudice.

OK NE. Cancellation of the claims is made to cancel the elected embodiment indicated as allowable in the parent application. Cancellation of the claims is therefore made without prejudice, and without waiver in any manner as to the right to prosecute such claims, in this application or any subsequent patent application claiming priority from or through this application.